



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4952-1

Job Sheet 173002



Part No: D4952-1

Job Qty: 8 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/5/18

Created By: Logan David

Type: Stock

Description:

Note: DWG REV A IPP REV:A 13.09.30 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.10 AS PER REV.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	3/3/18	3/3/18	0.00	0.00	Start Up Waterjet		<i>18/03/25</i>
110	Waterjet	8 pcs	3/5/18	3/5/18	0.00	0.52	Waterjet1		<i>18/03/25</i>
130	QC	8 pcs	3/5/18	3/5/18	0.00	0.00	QC8		<i>38</i>
140	Packaging	8 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3 <i>WA 001</i>		<i>MAR 28 2018</i>
150	QC21-SA	8 Ea	3/5/18	3/5/18	0.00	0.00	QC21		<i>MAR 28 2018</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.2960 sf (.162 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	1	216	0



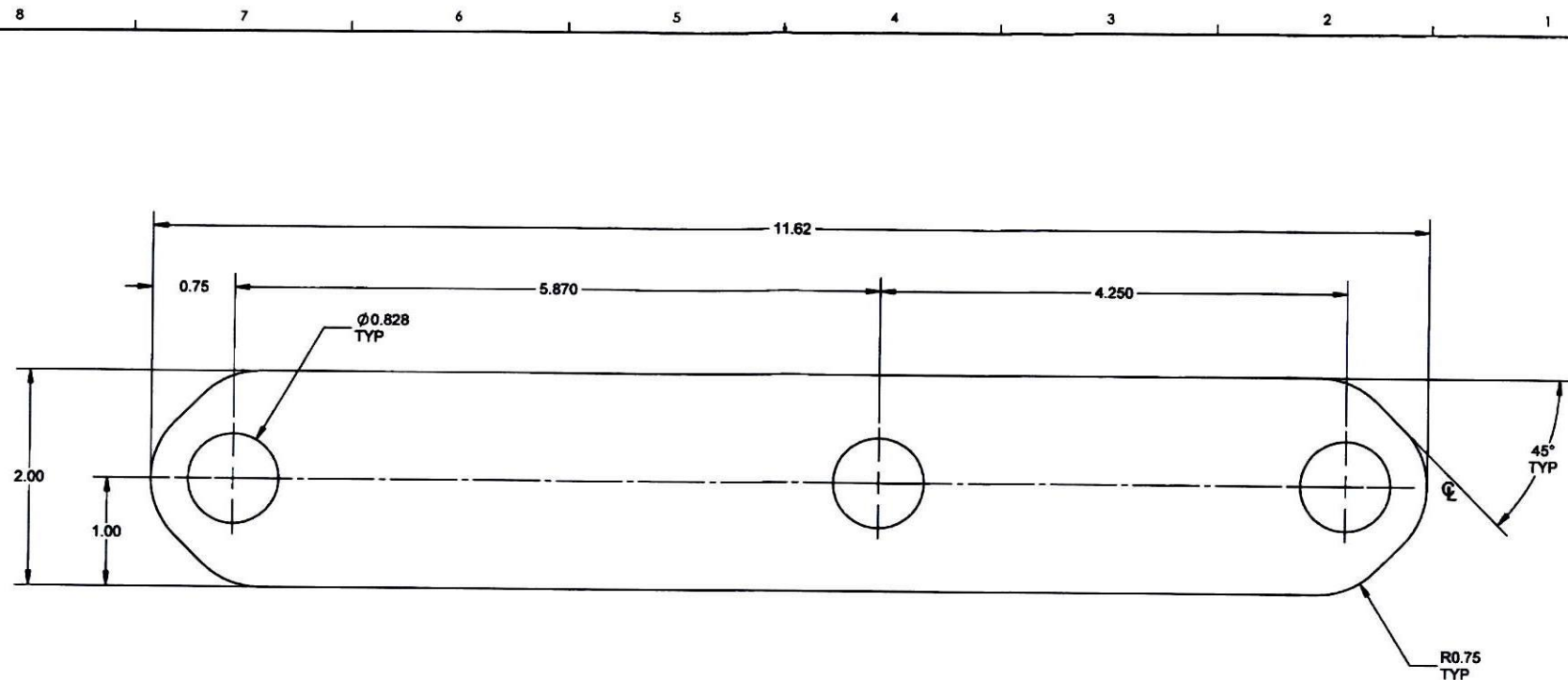
Container No: S054597
Part: D4952-1
Job No: 173002
Serial No/Batch: S054597
Revision:
Inspector:

DART Aerospace Ltd.
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CANADA
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Date: 03/25/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	0.828Inches $\pm$ 0.010	0.838 0.818	Diameter	
2	Wearplate	1.000Inches $\pm$ 0.030	1.030 0.970		
3	Wearplate	2.000Inches $\pm$ 0.030	2.030 1.970		
4	Wearplate	5.870Inches $\pm$ 0.010	5.880 5.860		
5	Wearplate	4.250Inches $\pm$ 0.010	4.260 4.240		
6	Wearplate	0.750Inches $\pm$ 0.030	0.780 0.720		
7	Wearplate	11.620Inches $\pm$ 0.030	11.650 11.590		
8	Wearplate	0.063Inches $\pm$ 0.010	0.073 0.053		

Plex 2/23/18 2:04 PM dart.logan.david



D4952-1 WEARPLATE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 173002

20180226 72

RELEASED
2013-10-30

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 16 GAUGE (0.063 THICK)
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240
REF DART SPEC M304S16GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.34 lbs

APPROVED

DESIGN	VS
DRAWN	VS
CHECKED	DC
MFG. APPR.	DD
APPROVED	HS
DE APPR.	DS
DATE	13.10.17

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4952** REV. A
SHEET 3 OF 3
TITLE **WEARPLATE** SCALE NTS

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